

Mulling Instructions for Joining Window Units



Mull Kit includes:

Mull Cover, Mull Plates, Instruction Sheet

Additional Items needed:

Pliers, Wood Screws, Wood Clamps, Rubber Mallet or Hammer and wood block, Screwdriver (Phillips head)

Preparation:

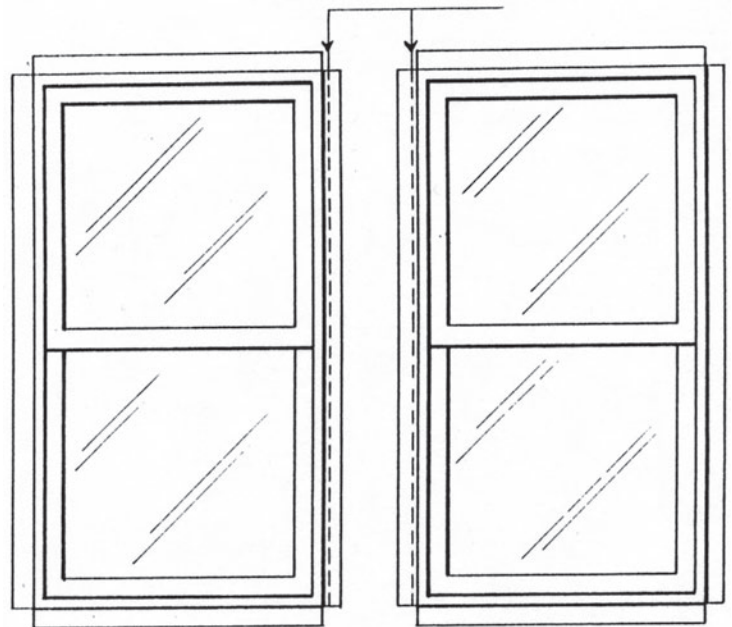
Prepare the windows for mulling by placing them on a flat surface, wood side down. Make sure the sills and heads are matched up. The working surface should be very sturdy and free from debris that might mar the product surfaces. Tip: use a soft covering (carpet scrape, blanket, etc.) over the hard working surface to protect the windows. Verify the rough opening size prior to beginning. The opening must be large enough for the window units joined together. There should be approximately 1/4" clearance on the sides and top. **Once the mulling is completed the unit should be installed according to SunClad Window Installation Instructions.**

Step 1: Remove the nail fins.

Snap-off the nailing fin from the sides of the windows that will be joined together. The nail fins are pre-scored and should snap-off by bending them forward and backward a few times. Use pliers to assist in this process.

Step 2: Align the Windows.

Line up the windows, side by side, with the heads and sills flush.



Step 3: Clamp and Fasten at the Head.

Clamp as shown at the head and fasten the head mull plate in position with screws. Note: if you do not have mull plates you can use a flat piece of sheet metal instead.

Step 4: Clamp and Fasten at the Sill.

Clamp as shown at the sill and fasten the sill mull plate in position with screws. Note: if you do not have mull plates you can use a flat piece of sheet metal instead.

Step 5: Apply the Mull Cover.

Align the end of the aluminum mull cover with the edge of the window frames. Tap into place using a rubber mallet. Note: you can use block of wood and regular hammer if you do not have a rubber mallet. Hold the wood block against the top of the mull cover and tap on the wood block with the hammer to snap the cover into place.

End.

