The Germantown Mill Lofts is a renovation of the Cotton Mill located on an entire city block on Goss Avenue. The Cotton Mill was built in 1889 in the Germantown Neighborhoods of Louisville and was used as a cotton mill until the 1960s. There are 184 modern apartments, a swimming pool, and on-site restaurant and bar. They were awarded the 2016 Preservation Kentucky Best Commercial Historic Preservation Award, 2017 LEO Weekly Winner of Best Apartment Complex, and 2017 Kentucky AIA Renovation Design of the Year Award. The windows produced for this project had to meet the criteria for the State Historic Preservation Office (SHIPO) and the National Historic Park Service.

Unique Solutions and Obstacles
It took a year and a half of quoting, measuring, and building prototypes before the project was started. Since the second and third floors of the cotton mills were similar to the floors of the Sun Windows Company building, it was easier for them to produce the windows needed. Sun reused the original frames and custom made each window to fit every opening in the building. The primary windows were located on Goss Avenue and McHenry Street, while the secondary windows were located on the back. Sun custom designed modified direct sets for the secondary windows that still met the criteria for SHIPO and the National Historic Park Service. Sun also installed glass into 10,000 repaired existing steel windows.
For more information, contact Sun Windows and Doors at 1-270-684-0691 or visit www.sunwindows.com.