Ram Tool
Birmingham, Alabama

Project Description
Ram Tool is a construction supply company located in Birmingham, Alabama. It is situated on a 28-acre industrial site originally built in 1925 and has been an ongoing revitalization project. The building that fronts the property is occupied by the Ram Tool corporate offices. The general contractor, Brasfield and Gorrie, has a good track record with Dale Inc, one of Sun Window’s dealers. This allowed the contractor to single vendor source the windows and installation. The building is historic and had old steel windows. The project included a full frame tear out of the existing steel windows. There were 265 Sun direct set window units installed. These units had 5/8\textsuperscript{th} inch putty glazed simulated divided lites, which replicated the original steel window look.

Unique Solutions and Obstacles
The main concern of the project was the brick and concrete in the building. The sizing of the windows and installation were extremely critical. The size of the windows had to be exact as they could not cut the brick or concrete. The project required waterproof installation and caulking. The majority of the windows were monumental sizes. The sizes ranged from 40 to 48 inches wide and 90 to 110 inches tall.
For more information, contact Sun Windows and Doors at 1-270-684-0691 or visit www.sunwindows.com.