

USA Casement Lock/Drive Replacement

Tool Required

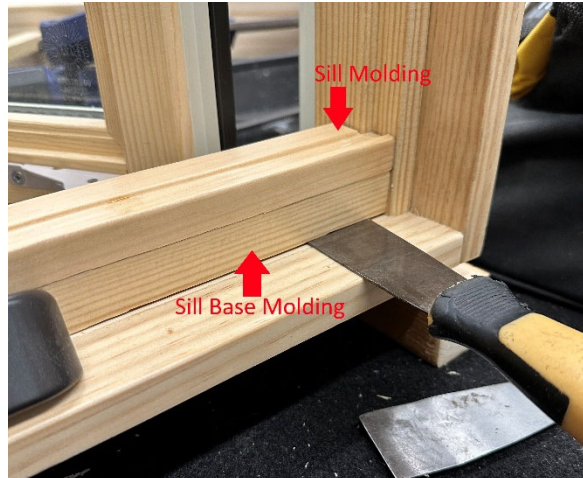
Philips Screw Driver

Hammer / Nail gun

Putty Knife

Nails

1. Unlock and open the unit
2. Remove sill molding wood and the sill base molding wood
 - a. Pry under the sill base molding



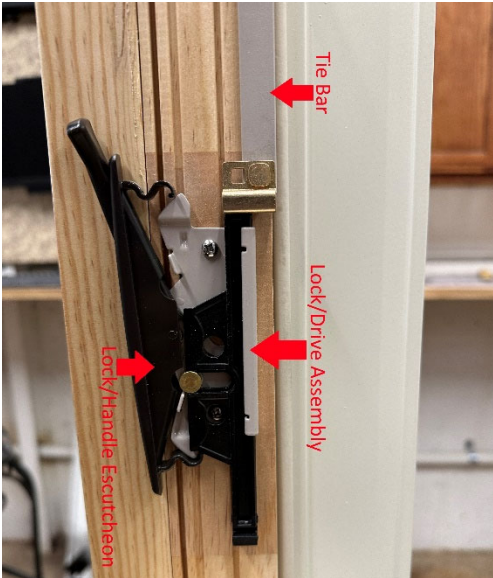
3. Remove the head molding wood



4. Remove the vertical frame molding exposing the tie bar and lock
 - a. Reach through the unit and pull on the cutout for the lock point
 - b. Be careful not to damage the vertical frame molding
 - i. Nails may have bene shot through jamb extensions into the vertical frame molding insertion barb



5. Unscrew the 2 screws that attach the lock/drive assembly to the jamb
6. Pull off the lock/handle escutcheon



7. Slide the black hook on the lock/drive assembly onto the gold hook on the Tie bar
8. Attach the new lock/drive assembly by aligning holes in the new lock/drive assembly with existing holes in the wood
 - a. Operate lock to see if tie bar moves when operating
9. Snap in vertical frame molding
10. Nail in remaining horizontal head and sill molding wood