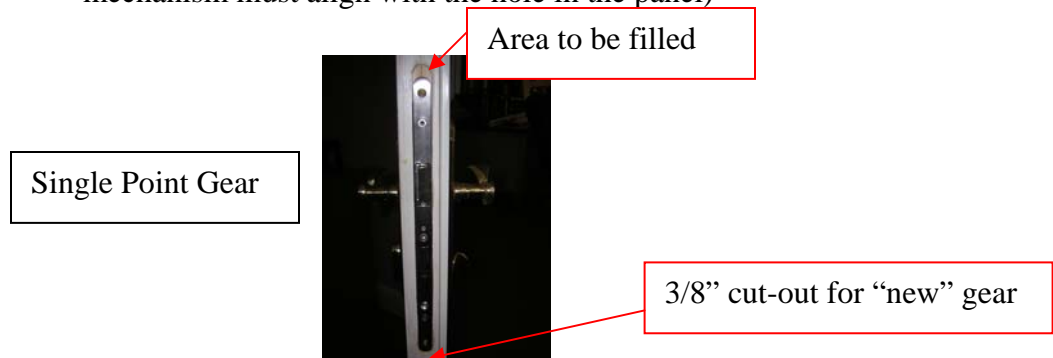


Instructions for Replacing the gear on a Heritage Inswing Door

Produced from 07/01/2002 to 11/30/2008

Step 1 Replace Gear in Panel

1. Remove the old gear from the panel
2. Install the “new” gear into the panel
 - a. If it is a **multipoint gear** (part #: 6-33290-01-0-1), make sure the length is cut to match the height of the panel.
 - b. If it is a **single-point gear** (part #: 6-C4783-50-0-8), the .100” deep route for the faceplate will need to be extended towards the sill another 3/8” for the “new” gear to fit. This will leave a 3/8” cut-out at the top side of the gear that will need to be filled. (Note: the handle mechanism must align with the hole in the panel)



Step 2 Replace the Central Keeper on the Frame

1. Remove the “old” central keeper
2. Align the “new” **central keeper** (part #: 9-C4768-45-0-8) vertically and horizontally with the existing route.
3. Mark the frame for the “new” central keeper.
4. Use a chisel and hammer or a tool of choice to open the route for the “new” central keeper.
 - a. The route for the plate will need to be opened up
 - b. The holes for receiving the strike and deadbolt will need to be extended towards the sill 3/8”.
5. Install the “new” central keeper.

