Instructions for Replacing the gear on a Heritage Inswing Door
Produced from 07/01/2002 to 11/30/2008

Step 1 Replace Gear in Panel
1. Remove the old gear from the panel
2. Install the “new” gear into the panel
   a. If it is a **multipoint gear** (part #: 6-33290-01-0-1), make sure the length is cut to match the height of the panel.
   b. If it is a **single-point gear** (part #: 6-C4783-50-0-8), the .100” deep route for the faceplate will need to be extended towards the sill another 3/8” for the “new” gear to fit. This will leave a 3/8” cut-out at the top side of the gear that will need to be filled. (Note: the handle mechanism must align with the hole in the panel)

   ![Area to be filled](image)
   ![Single Point Gear](image)

Step 2 Replace the Central Keeper on the Frame
1. Remove the “old” central keeper
2. Align the “new” central keeper (part #: 9-C4768-45-0-8) vertically and horizontally with the existing route.
3. Mark the frame for the “new” central keeper.
4. Use a chisel and hammer or a tool of choice to open the route for the “new” central keeper.
   a. The route for the plate will need to be opened up
   b. The holes for receiving the strike and deadbolt will need to be extended towards the sill 3/8”.
5. Install the “new” central keeper.

   ![“old” Central Keeper](image)
   ![“new” Central Keeper](image)
   ![“b”](image)