



## Mulling Instructions for Joining Window Units

### **Mull Kit includes:**

Mull Cap, Mull Plates, Instruction Sheet

### Additional Items needed:

Pliers, Wood Screws, Wood Clamps, Rubber Mallet or Hammer and wood block, Screwdriver (Phillips head)

### **Preparation:**

Prepare the windows for mulling by placing them on a flat surface, wood side down. Align the sides the products so that the side to be mulled are together. The working surface should be very sturdy and free from debris that might mar the product surfaces. Tip: use a soft covering (carpet scrape, blanket, etc.) over the hard working surface to protect the windows. Verify the rough opening size prior to beginning. The opening must be large enough for the window units joined together. There should be approximately 1/4" clearance on the sides and top. Once the mulling is completed the unit should be installed according to Sun Installation Instructions.

### **Step 1: Remove the nail fins.**

Snap-off the nailing fin from the sides of the windows that will be joined together. The nail fins are pre-scored and should snap-off by bending them forward and backward a few times. Use pliers to assist in this process.

### **Step 2: Align the Windows.**

Line up the units with sides to be mulled facing each other.

### **Step 3: Clamp and Fasten.**

Clamp the units together and fasten the mull plates in position with screws. The mull plates should be placed on the outer face of the wood, across the joint of the two units, one per side. Note: if you do not have mull plates you can use flat pieces of sheet metal instead.

### **Step 5: Apply the Mull Cover.**

Align the end of the aluminum mull cap with the receptor grooves in the product frames. Tap into place using a rubber mallet. Note: you can use block of wood and regular hammer if you do not have a rubber mallet. Hold the wood block against the top of the mull cap and tap on the wood block with the hammer to snap the cover into place.

End.