

# FIELD MULLING INSTRUCTIONS

## USA Direct Set Unit above USA Casement/Sash Set Unit

### Tools Required

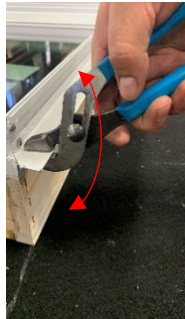
Hammer  
Rubber Mallet  
Staple Gun  
Caulking gun  
Silicone  
Pliers/Channel Locks  
Clamps  
Miter Saw

### Parts Included

Drip Cap  
Mull Cover  
Interior Mull Cover  
Mending Plates

1. Remove the nailing fin on the side of the units where they will join by using Pliers/Channel Locks
  - Place pliers/channel locks on the outer edge of nailing fin, grasping onto the nailing fin base (as shown in the first image below)
  - Make sure the grip of the pliers/channel locks is tight against the nailing fin
  - Bend the nailing fin back and forth until the nailing fin becomes loose from the frame
  - Break the nailing fin off of the frame

Before

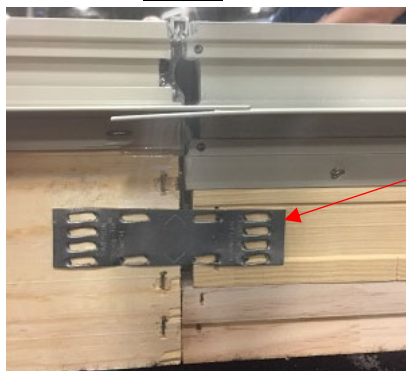


After



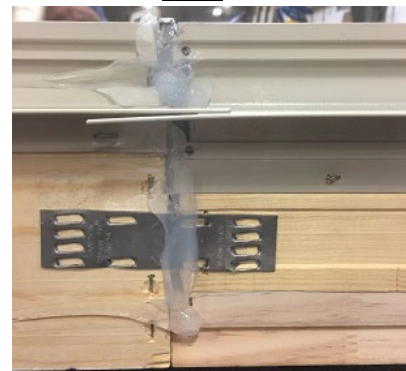
2. Pull units together making the sides of the units flush
  - Clamp units together using the clamp
3. Hammer in one mending plate into the wood on each side
4. Apply silicone in the gaps and over the mending plate

Before



Mending Plate

After



5. Attach the zero mull in the accessory groove in between the units with rubber mallet
6. Flip units over so the interior is facing up

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7. Apply 1 ¼" interior mull cover, centering it between the Direct set and Sash set frame
8. Put 1 ½" screws through the sill of the direct set into the head of the sash set
  - 4-6" from edge and then every 12"
  - Be careful not to counter sink the screw more than 3/16"

