



# Sun Vinyl Windows - Mulling Instructions

1. **Remove the nail fins from the sides that are going to be joined together.** Use a utility knife to score the nail fin where it extends from the main frame. Bend the nail fin up and down until it breaks free.
2. **Remove the brick mold from the same sides.** Use a utility knife to score the brick mold where it extends from the main frame. You may need to score it a few times before it will weaken sufficiently to snap off. Once you have scored it sufficiently, bend it up and down until it breaks free. Clean up the edge by using the utility knife to smooth any rough or bumpy areas.
3. On the edge of both units to be joined, apply a 3/16" bead of silicone caulk the entire length of the window.
4. **Apply the "H" mull.** Examine the "H" mull and locate the side that has the line that run down the middle of its length. This is the side that should face the interior and should be applied to the windows in that orientation. After you've applied the silicone to both windows, snap the "H" mull onto one window and then fit the other window into place beside it. Make sure the windows are fully seated into the "H" mull.
5. **Seal the top cavity of the mull and apply end cap.** Using silicone caulk, fill the top open cavity of the mull and then apply the end cap. This is to help prevent water from seeping in around the mull.
6. **Seal the bottom cavity of the mull and apply end cap.** Using expanding foam, fill the bottom cavity. Then apply the end cap. This will help reduce air infiltration through the mull.
7. **Apply the "U" mull.** On the interior side, apply the "U" mull to the mull grooves in the windows. Snap it into place by using a rubber mallet or a hammer and a block of wood (used as a buffer).

The windows are now mulled together.